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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: HYDROGENATION CATALYST, PREPARATION THEREOF AND HYDROGENATION PROCESSES USING THIS CATALYST

(57) Abstract: The present invention is directed to a process for hydrogenating one or more organic compounds especially unsaturated organic compounds by bringing the compound into contact with a hydrogen-containing gas in the presence of a catalyst, which comprises one or more catalytically active metals applied to a porous catalyst support. The one or more catalytically active metals having been derived via a decomposed organic complex of the metal on the support, in particular amine complexes of the metal. The decomposed complex may be treated with hydrogen to activate the catalyst before use as a hydrogenation catalyst.

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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 03/12885

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B01J37/02 B01J37/08 B01J35/10 C07C29/19 C07C67/303  
C07C51/36 C07C5/10 C08F8/04

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B01J C10G C07C C08F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, COMPENDEX, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 761 428 A (SUGIER ANDRÉ AND MIQUEL JEAN) 25 September 1973 (1973-09-25)  the whole document	1,2,6,8, 9,11, 13-22, 25,28, 29,39,52
X	US 2 889 287 A (SCOTT JR JOHN W) 2 June 1959 (1959-06-02)  the whole document	1,2,6,8, 9,11, 13-21, 23-25, 28,29, 39,52
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the International filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the International filing date but later than the priority date claimed

- \*T\* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \* & \* document member of the same patent family

Date of the actual completion of the International search

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# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/EP 03/12885

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-34, 39, 43, 44, 52

Process for hydrogenation of one or more organic compounds  
and process for manufacture of a hydrogenation catalyst  
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2. claims: 35-37

Hydrogenation catalyst  
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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 03/12885

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>ABOUL-GHEIT AHMED KADRY: "ROLE OF ADDITIVES IN THE IMPREGNATION OF PLATINUM AND RUTHENIUM ON ALUMINA CATALYSTS" JOURNAL OF CHEMICAL TECHNOLOGY AND BIOTECHNOLOGY, vol. 29, no. 8, August 1979 (1979-08), pages 480-486, XP008028876 OXFORD, GB the whole document</p>	1,2,6, 8-22, 30-34,52
X	<p>US 6 284 917 B1 (BREITSCHIEDL BORIS ET AL) 4 September 2001 (2001-09-04) the whole document</p>	1-8,39, 52
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